



**EUROPE'S LARGEST RUBBER AND POLYURETHANE
FENDER MANUFACTURER**



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Bencros is a Slovak-Dutch company and a proud member of the international Vesper Group. We specialize in the rubber industry, offering unique and innovative bumper solutions specifically designed for the maritime sector.

Since 2010, Bencros has been a reliable partner in the global market, standing out as the only manufacturer of its kind in Europe. Over the years, we have established strong business relationships worldwide, and the demand for our high-quality products continues to increase.



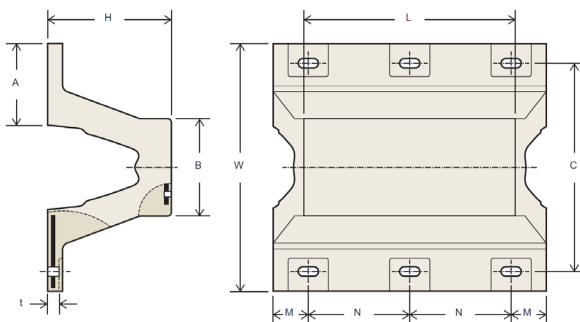
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Arch SX

Bencros Arch SX fenders offer a robust design for general berths and exposed locations. Suitable for horizontal or vertical installation on new or existing structures.

Low maintenance ensures long service life and low ownership costs. Available in various sizes, with custom lengths and fixings on request.



H	W	A	B	C	SLOT	FIXINGS	LMIN	1000	1500	2000	2500	3000	3500
250	500	178	200	400	58 x 29	M24	500	✓	✓	✓	✓	✓	✓
300	600	213	240	480	70 x 35	M30	600	✓	✓	✓	✓	✓	✓
400	800	285	320	640	82 x 41	M36	800	✓	✓	✓	✓	✓	✓
500	1000	358	400	800	82 x 41	M36	1000	✓	✓	✓	✓	✓	✓
600	1200	425	480	960	94 x 47	M42	1000	✓	✓	✓	✓	✓	
800	1500	520	640	1300	100 x 50	M48	1000	✓	✓	✓	✓	✓	
1000	1800	610	800	1550	100 x 50	M48	1000	✓	✓	✓	✓	✓	

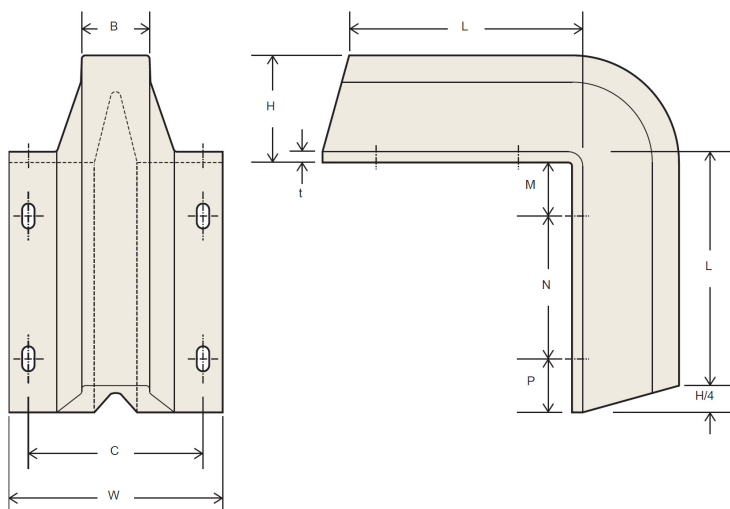
H	L = 1000			L = 1500			L = 2000			L = 2500			L = 3000			L = 3500		
	M	N	WEIGHT	M	N	WEIGHT	M	N	WEIGHT	M	N	WEIGHT	M	N	WEIGHT	M	N	WEIGHT
250	113	900	88	113	700	129	118	630	169	113	800	211	113	725	251	113	680	293
300	125	900	122	125	700	178	130	630	234	125	800	290	125	725	345	125	680	402
400	150	900	206	150	700	298	155	630	389	150	800	482	150	725	573	150	680	666
500	175	900	332	175	700	475	180	630	617	175	800	762	175	725	904	175	680	1048
600	200	900	476	200	700	676	205	630	875	200	800	1076	200	725	1276	Please ask Bencros		
800	250	900	840	250	700	1175	255	630	1510	250	800	1848	250	725	2183			
1000	300	900	1363	300	700	1879	305	630	2395	300	800	2918	300	725	3434			

Dimensions are in millimetres. Weights are in kilogrammes per fender.
Cross sectional tolerance is $\pm 5\%$ and length tolerance is $\pm 40\text{mm}$, unless otherwise agreed.
✓ Standard lengths; For non-standard lengths, please ask Bencros.

Arch SX Corner

Bencros Arch SX Corner fenders offer reliable protection for berth corners, lock entrances, and similar structures against impacts from smaller vessels. They share the same robust design as standard Arch fenders and are available with standard or custom leg lengths and angles.

Polyurethane versions in large sizes and high-visibility colours like orange or yellow are also available on request.



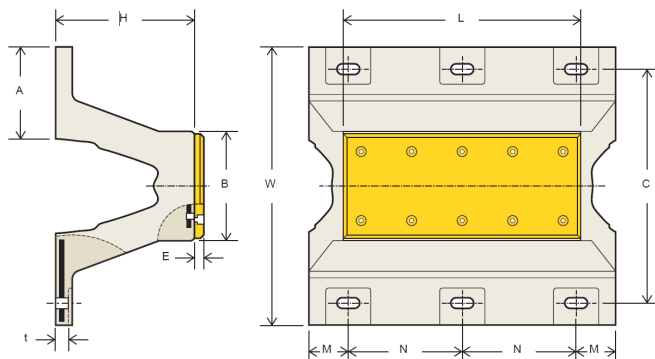
H	L	W	M	N	P	H/4	B	C	SLOT	FIXINGS	WEIGHT
150	713	300	250	400	100	38	98	240	48 x 24	M20	52
200	700	400	300	350	100	50	130	320	58 x 29	M24	94
250	748	500	260	420	130	63	162	400	58 x 29	M24	142
300	625	600	200	360	140	75	190	480	70 x 35	M30	208
400	Please ask Bencros										
500	Please ask Bencros										
600	Please ask Bencros										
800	1700	1500	350	650	250	200	640	1300	100 x 50	M48	2955
1000	Please ask Bencros										

Dimensions are in millimetres. Weights are in kilogrammes per fender.
Cross sectional tolerance is $\pm 5\%$ and length tolerance is $\pm 40\text{mm}$, unless otherwise agreed.
Other sizes, lengths, fixing locations, materials and colours are available. Please ask Bencros.

Arch SX - PE

Bencros Arch SX - PE fenders feature a durable design with a low-friction UHMW-PE front, ideal for berths and exposed areas where reduced shear is needed.

They install easily on new or existing structures, horizontally or vertically. Low maintenance ensures long service life and low ownership costs. Available in various sizes, with custom options on request.



H	W	A	B	C	SLOT	FIXINGS	E	PE BOLTS	L _{MIN}	1000	1500	2000	2500	3000	3500
250	500	178	200	400	58 x 29	M24	40	M16	500	✓	✓	✓	✓	✓	✓
300	600	213	240	480	70 x 35	M30	40	M20	600	✓	✓	✓	✓	✓	✓
400	800	285	320	640	82 x 41	M36	40	M20	800	✓	✓	✓	✓	✓	✓
500	1000	358	400	800	82 x 41	M36	50	M24	1000	✓	✓	✓	✓	✓	✓
600	1200	425	480	960	94 x 47	M42	50	M24	1000	✓	✓	✓	✓	✓	✓
600	1200	425	480	960	94 x 47	M42	50	M24	1000	✓	✓	✓	✓	✓	
800	1500	520	640	1300	100 x 50	M48	60	M30	1000	✓	✓	✓	✓	✓	
1000	1800	610	800	1550	100 x 50	M48	80	M36	1000	✓	✓	✓	✓	✓	

H	L = 1000			L = 1500			L = 2000			L = 2500			L = 3000			L = 3500		
	M	N	WEIGHT	M	N	WEIGHT	M	N	WEIGHT	M	N	WEIGHT	M	N	WEIGHT	M	N	WEIGHT
250	113	900	102	113	700	170	118	630	198	113	800	246	113	725	294	113	680	343
300	125	900	140	125	700	204	130	630	269	125	800	334	125	725	398	125	680	464
400	150	900	230	150	700	333	155	630	437	150	800	541	150	725	645	150	680	749
500	175	900	369	175	700	531	180	630	693	175	800	856	175	725	1018	175	680	1181
600	200	900	524	200	700	748	205	630	972	200	800	1198	200	725	1422	Please ask Bencros		
800	250	900	916	250	700	1291	255	630	1665	250	800	2043	250	725	2420			
1000	300	900	1475	300	700	2048	305	630	2621	300	800	3201	300	725	3775			

Dimensions are in millimetres. Weights are in kilogrammes per fender.
Cross sectional tolerance is $\pm 5\%$ and length tolerance is $\pm 40\text{mm}$, unless otherwise agreed.
✓ Standard lengths; For non-standard lengths, please ask Bencros.

Snow Plough Blades

Our range of blades and scrapers includes snow plough blades, yard scraper blades, and scraper blades with pointed or square edges. Manufactured from high-quality rubber or durable polyurethane, they offer excellent wear resistance and flexibility for demanding applications in agricultural, industrial, and municipal environments. Available in standard sizes, with custom options on request.



Yard Scraper Blades

Durable scraper blades for use in agricultural and industrial yards. Available in rubber or polyurethane. Built to withstand heavy use, minimise surface damage and deliver reliable cleaning performance.



Scraper Blades – Pointed Edges

Precision-engineered rubber blades with pointed edges for effective debris removal in narrow grooves and uneven surfaces. Ideal for intensive scraping applications.



Scraper Blades – Square Edges

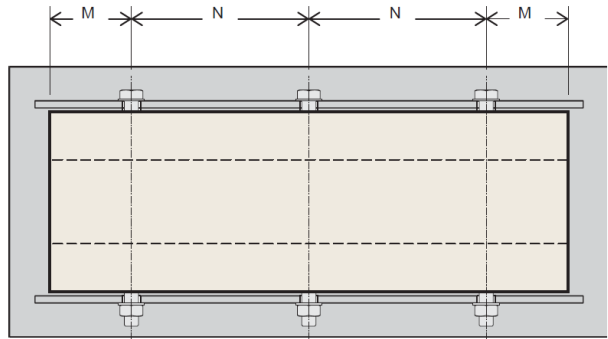
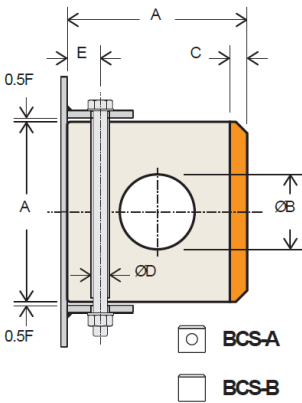
Square-edged rubber blades for wide, uniform scraping. Designed for consistent performance on flat surfaces, providing clean results with every pass.



Composite Fenders BCS-A & BCS-B



Bencros BCS-A & BCS-B Composite Fenders feature a moulded rubber body with an integrally vulcanised UHMW-PE front plate. Designed for durability and low friction, they are ideal for use on workboats, tugs, barges, and for protecting locks, ports, and bridge structures. Standard in black, with other colours available on request. Supplied pre-drilled and machined with a range of mounting options.

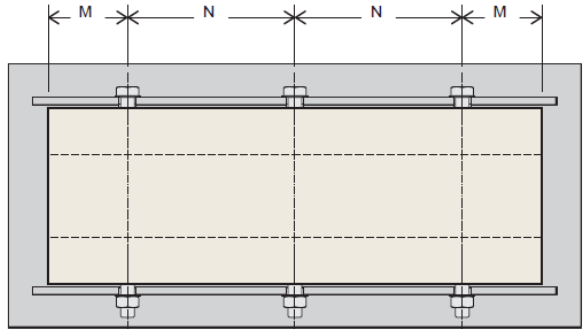
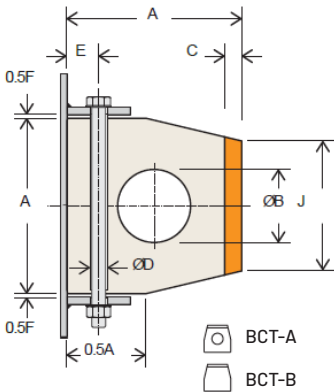


A	ØB	ØD	C	E	F	M	N	FLAT BAR	ANCHORS	WEIGHT BCS-A	WEIGHT BCS-B
100	30	18	20	25	10	90-130	200-300	40 x 5	M12	10	11
150	65	24	20	30	12	110-150	250-350	60 x 8	M16	22	27
200	75	30	25	45	20	130-180	300-400	80 x 10	M20	40	48
250	100	36	30	50	25	140-200	350-400	90 x 12	M24	60	75
300	125	36	30	60	30	140-200	350-400	110 x 12	M24	92	108

Composite Fenders BCT-A & BCT-B



Bencros BCT-A and BCT-B Composite Fenders are moulded rubber profiles with a vulcanised UHMW-PE front plate. They provide durable, low-friction performance—ideal for beltings on workboats, tugs, and barges, as well as for protecting locks, ports, and bridges. Supplied in black as standard, with other colours available on request. Available pre-drilled and machined with various mounting options.



A	ØB	C	ØD	E	F	J	M	N	FLAT BAR	ANCHORS	WEIGHT BCS-A	WEIGHT BCS-B
80	42	10	18	25	6	60	90-130	200-300	30 x 5	M12	5,4	7
100	45	10	18	25	8	74	90-130	200-300	40 x 5	M12	8,4	11
120	62	12	24	30	10	88	110-150	250-350	50 x 6	M16	12	16
150	110	15	24	30	12	110	110-150	250-350	60 x 8	M16	20	25

Composite Fenders Specials

Custom composite fender designs tailored to unique berthing and docking scenarios.

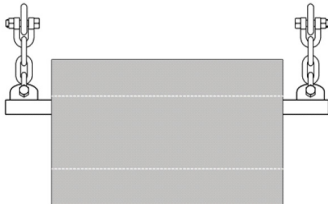
Cylindrical Fenders Hollow

Bencros hollow cylindrical fenders are highly durable and have been used worldwide for decades to protect hulls and berths in all conditions. Manufactured through extrusion, wrapping, or moulding, they can be supplied in nearly any diameter and length combination. Standard C1 grade ensures balanced performance, with softer (low reaction) and harder (high energy) compounds available on request.



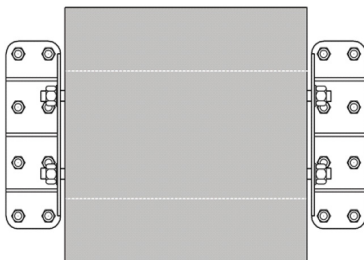
$OD \leq 600\text{mm}$

Small cylindrical fenders are commonly suspended using chains, shackles and brackets.



$600\text{mm} \leq OD \leq 1600\text{mm}$

Medium cylindrical fenders can be supported with solid round or circular hollow steel bars. Chains and shackles connect to brackets or Uanchors on the structure. End stop plates are optional.



$OD \geq 1600\text{mm}$

Large cylindrical fenders are mounted on robust brackets with central ladder retaining. Due to the special requirements for large cylindrical fenders, fixings are specially designed for each application. Ask Bencros for details.



Performance tolerance is $\pm 10\%$. Energy and reaction are per metre length and for Bencros C1 (standard) rubber grade.
 For special requirements and extra large diameters, please ask Bencros.

OD	ID	E (KNM)	R (KN)	P (KN/M ²)
100	50	1.1	55	701
125	65	1.7	65.4	694
150	75	2.5	82.5	701
175	75	3.7	117	747
200	100	4.5	110	701
250	125	7	138	701
300	150	10.1	165	701
380	190	16.2	209	701
400	200	18	220	701
450	225	22.8	248	701
500	250	28.1	275	701
600	300	40.5	330	701
800	400	71.9	440	701
900	450	91	495	701
1000	500	112	550	701
1100	600	131	541	689
1200	600	162	660	701
1300	700	184	650	690
1400	700	220	770	701
1400	800	208	649	689
1500	750	253	825	701
1500	800	246	760	691
1600	800	288	880	701
1600	900	273	757	688
1800	900	364	990	701
2000	1000	450	1101	701
2000	1200	415	871	693
2200	1200	524	1083	689
2400	1200	647	1321	701
2700	1300	833	1559	709

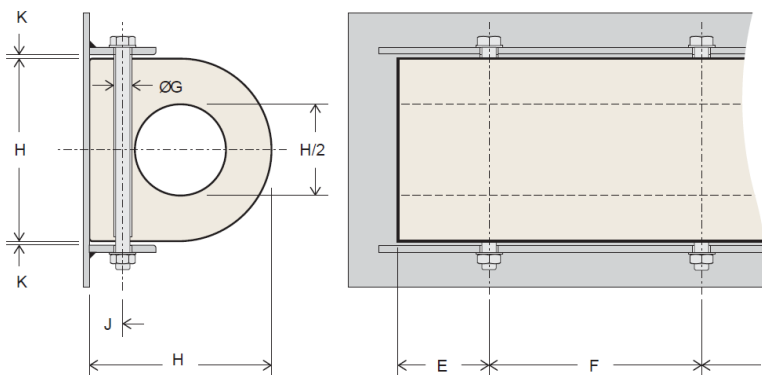
Cylindrical Fenders Solid

Durable solid cylindrical fenders designed for heavy-duty use in challenging marine environments.



DC Fenders

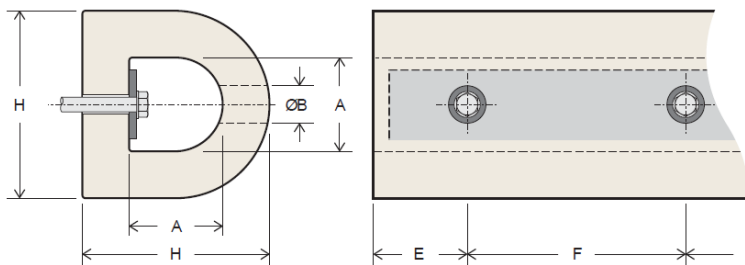
Highly durable DC fenders for effective impact protection on ships and docks. Bencros DC fenders are ideal for jetties, wharfs, tugs, and loading bays. Available in moulded or extruded form, they can be cut to length, pre-drilled, chamfered, and shaped to suit project requirements. Standard C1 grade performance, with softer (low reaction) and harder (high energy) compounds available on request.



H	ØG	E	F	J	K	FLAT BAR	BOLTS	WEIGHT	ENERGY	REACTION
100	18	90-130	200-300	25	5	40 x 5	M12	8.4	1.8	157
150	24	110-150	250-350	30	6	60 x 8	M16	19	4.1	236
200	30	130-180	300-400	45	8	80 x 10	M20	33	7.4	314
250	36	140-200	350-450	50	10	90 x 12	M24	52	11.5	393
300	36	140-200	350-450	50	12	110 x 12	M24	75	16.6	471
350	45	140-200	350-450	60	12	130 x 15	M30	102	22.5	550
400	45	140-200	350-450	80	15	150 x 15	M30	134	29.4	628
500	54	160-230	400-500	90	20	180 x 20	M36	209	46	785

DD Fenders

Versatile DD fenders offering superior impact resistance and simple installation. Bencros DD fenders are highly durable and ideal for jetties, wharfs, tugs, and loading bays. Available in moulded or extruded form, they can be cut to length, pre-drilled, chamfered, and shaped as needed. Standard C1 grade, with optional softer or harder compounds on request.



H	A	ØB	E	F	FLAT BAR	ANCHORS	WEIGHT	ENERGY	REACTION
100	50	30	90-130	200-300	40 x 5	M12	8	1.4	77
150	75	40	110-150	250-350	60 x 8	M16	18	3.2	115
200	100	50	130-180	300-400	80 x 10	M20	32	5.7	153
250	125	60	140-200	350-450	90 x 12	M24	50	9	192
300	150	60	140-200	350-450	110 x 12	M24	72	12.9	230
350	175	75	140-200	350-450	130 x 15	M30	98	17.6	268
380	190	75	140-200	350-450	140 x 15	M30	116	20.7	291
400	200	75	140-200	350-450	150 x 15	M30	129	23	306
500	250	90	160-230	400-500	180 x 20	M36	201	35.9	383

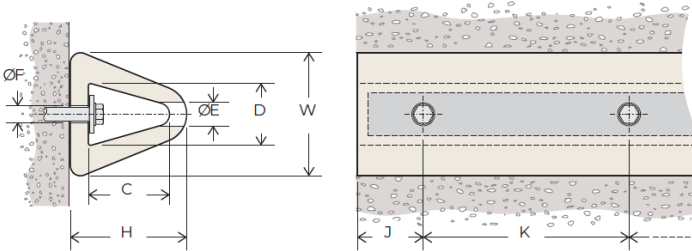
EPDM, polyurethane and other compound types are available.
For other sizes, fixing details and other custom features, please ask Bencros.

DS Fenders

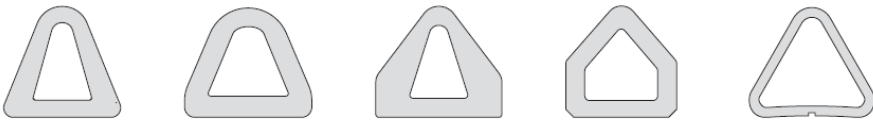
Robust, easily installed DS-fenders ideal for versatile protection of vessels and docks.

Delta Fenders Hollow

Compact, hollow delta fenders designed for effective energy absorption with minimal installation footprint. Bencros BDF Delta Fenders feature a wide, stable base and large internal bore for soft, resilient contact. Ideal for marina pontoons, small boats, loading bays, and other space-limited areas. Supplied in long lengths, with options for pre-drilling, chamfering, and custom profiles on request.



W	H	A	B	ØE	ØF	J	K	FLAT BAR	BOLT	WEIGHT
60	50	40	30	20	10	70-110	150-250	15 x 3	M8	2.2
80	75	45	40	30	15	90-130	200-300	35 x 5	M10	3.1
110	100	65	68	30	15	90-130	200-300	40 x 5	M12	7.4
150	130	80	75	40	20	110-150	250-300	60 x 8	M16	13.5



Dimensions are in millimetres, weights are in kilogramme per metre.
For other sizes, fixing details and custom features, please ask Bencros.

Delta Fenders Custom

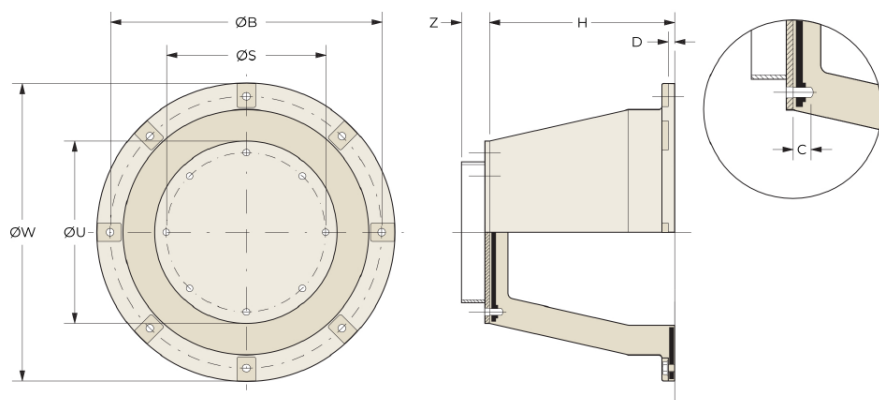
Customized delta fenders tailored to unique specifications, ensuring optimized protection.

BCN Cone Fenders

Bencros BCN Cone Fenders are high-performance modular fenders with a compact conical shape, internal steel plates, and concealed bolt sockets.

They deliver excellent energy absorption even at compression angles up to 10° and require minimal maintenance.

Easy to install with a frontal panel or behind a fender pile, BCN fenders are a versatile and widely recommended solution for all berth types.



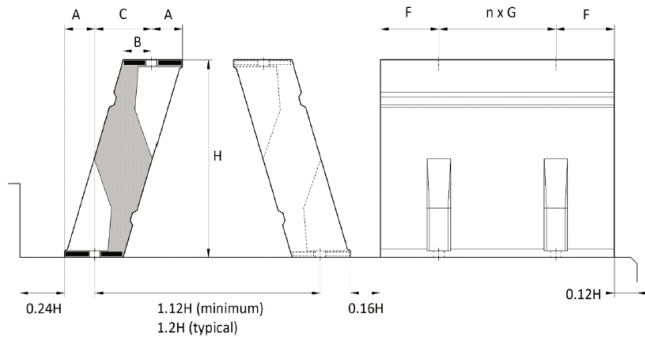
H	ØW	ØU	C	D	B (PCD)	S (PCD)	ANCHOR/BOLTS	WEIGHT
300	500	295	30	20	440	255	M20 x 4	40
350	570	330	27-37	20-25	510	275	M20 x 4	50
400	650	390	30-40	20-28	585	340	M24 x 4	76
500	800	490	32-42	30-38	730	425	M24 x 4	160
550	880	540	32-42	30-38	790	470	M24 x 4	210
600	960	590	35-42	35-42	875	515	M24 x 4	270
700	1120	685	35-42	35-42	1020	600	M30 x 4	411
800	1280	785	40-52	35-42	1165	685	M30 x 6	606
900	1440	885	40-52	35-42	1250	735	M30 x 6	750
1000	1600	980	50-65	40-50	1405	855	M36 x 6	1125
1050	1680	1030	50-65	45-55	1530	900	M36 x 6	1360
1100	1760	1080	50-65	45-55	1605	940	M36 x 6	1567
1200	1920	1175	57-80	50-58	1750	1025	M42 x 8	2028
1300	2080	1275	59-80	50-58	1900	1105	M48 x 8	2455
1400	2240	1375	60-80	60-70	2040	1195	M48 x 8	3105
1600	2560	1570	70-80	60-70	2335	1365	M48 x 8	4645
1800	2880	1765	75-100	70-80	2625	1540	M56 x 10	6618

Dimensions are in millimetres. Weights are in kilogrammes per cone. Cross sectional and height tolerance is $\pm 5\%$.

P13

Element Fender Legs

Modular element legs with high-performance design, ideal for complex fender arrangements. Bencros BME Elements are compression-moulded fenders with internal steel plates and concealed bolts. Easy to install and low maintenance, they suit simple V-fender setups with UHMW-PE or complex multi-panel systems. Available in standard and custom lengths, in various rubber grades to match different berth requirements.



H	A	B	F	n x G	T	FIXINGS	WEIGHT	L _{MIN}	600	900	1000	1200	1500	2000
250	40	40	F = 0.5 x [L - (n x G)]	300	17	M20	30	400	✓	✓		✓	✓	
300	47	47		400	17	M20	46	600	✓	✓		✓	✓	
400	63	62		500	17	M24	66	750			✓		✓	✓
500	77	77		500	20	M30	111	750			✓		✓	✓
550	87	85		500	20	M30	132	800			✓		✓	✓
600	87	101		500	20	M30	153	800			✓		✓	✓
700	113	112		500	26	M36	222	800			✓		✓	✓
750	118	117		500	26	M36	229	800			✓		✓	✓
800	129	121		500	26	M36	268	800			✓		✓	✓
900	145	144		500	31	M42	367	900			✓		✓	Δ
1000	162	166		500	32	M42	454	900		✓	✓		✓	Δ
1200	195	195		500	36	M48	625	900		✓	✓		✓	Δ
1250	202	199		500	36	M48	639	900			✓		✓	Δ
1400	220	224		500	41	M48	846	1000			✓		✓	Δ
1450	228	226		500	41	M48	873	1000			✓		✓	Δ
1600	261	246		500	50	M56	1114	1000			✓		✓	Δ

Dimensions are in millimetres. Weights are in kilograms per element, per metre. Cross sectional tolerance is $\pm 5\%$ and length tolerance is $\pm 40\text{mm}$, unless otherwise agreed.

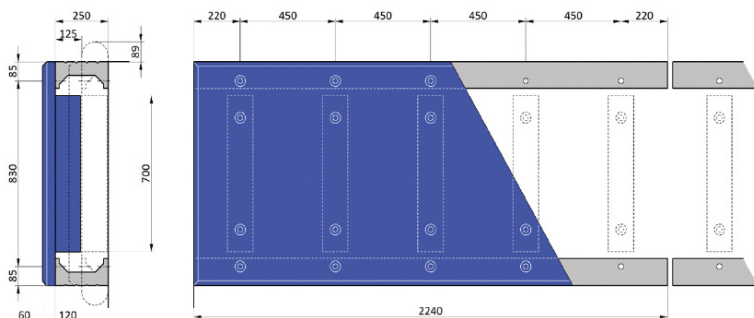
✓ Standard lengths; Δ Non-standard lengths (please ask Bencros).

Element Fender Specials

Bencros BSP Elements are designed for passenger pontoons, with a grooved, flat-top profile for safe boarding.

Internal steel plates and UHMW-PE fronts provide durable, low-friction protection for frequent ferry traffic.

Available in various sizes and colours to suit specific requirements.



Performance values quoted for BSP
Special Elements are per leg, per metre

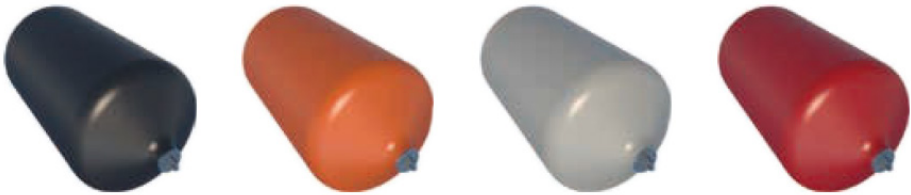
D (mm)	R (kN)	E (kNm)
125.0	59.3	5.5

Where exact performances are critical, optional testing is recommended. This is conducted in-house on pairs of elements to closely simulate service conditions.

Foam Fenders

Bencros Foam fenders deliver high energy absorption with low hull pressure and long-lasting performance. A reinforced, non-marking PU skin and closed-cell foam core ensure durability and excellent angular performance.

Available in various sizes, foam grades, and standard colours—custom options on request.



HULL PRESSURES				
CODE	DESCRIPTION	KPA	T/M ²	KSF
LR	Low Reaction	103	11	2,2
STD	Standard	172	18	3,6
HC	High Capacity	224	23	4,7
EHC	Extra High Capacity	327	33	6,8
SHC	Super High Capacity	447	46	9,4

Foam Filled PU Fenders

Polyurethane skin with foam core, combining durability and low reaction force for demanding applications.

DIAMETER × LENGTH METRIC(MM)	US(FT)	LOW REACTION		STANDARD		HIGH CAPACITY		EXTRA HIGH CAPACITY		SUPER HIGH CAPACITY		WEIGHT STD	CHAIN SIZE
		ENERGY	REACTION	ENERGY	REACTION	ENERGY	REACTION	ENERGY	REACTION	ENERGY	REACTION		
600 × 1200	2 × 4	9	53	15	89	19	116	28	169	39	231	72	14
600 × 1800	2 × 6	15	88	24	147	31	191	46	280	64	383	105	14
600 × 2400	2 × 8	20	125	34	209	45	271	65	396	88	543	138	14
600 × 3000	2 × 10	26	160	43	267	57	347	83	507	113	694	171	19
700 × 1500	N/A	16	80	26	133	34	173	49	253	68	348	104	19
900 × 1500	3 × 5	25	120	42	200	54	262	80	353	110	520	136	19
900 × 1800	3 × 6	32	128	53	214	69	276	100	405	137	556	173	19
900 × 2400	3 × 8	45	182	75	302	98	391	142	574	194	787	214	19
900 × 3000	3 × 10	58	235	96	391	125	507	183	743	251	1019	268	19
900 × 3700	3 × 12	71	288	118	480	153	623	224	912	306	1250	336	19
900 × 4300	3 × 14	84	342	140	569	182	738	266	1081	363	1481	390	19
1000 × 1500	N/A	28	104	47	173	61	225	89	329	122	450	154	19
1000 × 2000	N/A	41	152	68	254	88	330	129	483	177	660	208	19
1200 × 1800	4 × 6	49	150	81	249	106	325	155	472	212	649	308	25
1200 × 2000	N/A	55	168	91	280	118	364	173	532	237	728	336	25
1200 × 2400	4 × 8	72	222	121	369	157	480	229	703	313	961	399	25
1200 × 3000	4 × 10	96	297	160	494	207	641	304	939	416	1286	497	25
1200 × 3700	4 × 12	119	363	198	605	258	787	376	1148	515	1575	614	25
1200 × 4900	4 × 16	165	504	275	841	358	1094	523	1597	716	2184	803	25
1200 × 6100	4 × 20	212	646	353	1076	458	1401	670	2046	917	2798	1000	25
1350 × 2500	N/A	91	251	152	418	198	543	289	794	395	1087	475	25
1500 × 2400	5 × 8	110	267	183	445	239	578	348	845	476	1157	507	25
1500 × 3000	5 × 10	147	357	244	596	317	774	464	1134	635	1548	638	32
1500 × 3700	5 × 12	183	446	305	743	397	965	580	1410	793	1931	790	32
1500 × 4300	5 × 14	219	534	365	890	475	1157	693	1690	948	2313	920	32
1500 × 4900	5 × 16	255	622	424	1036	552	1348	807	1971	1104	2696	1051	32
1500 × 5500	5 × 18	290	710	484	1183	629	1539	919	2246	1258	3078	1182	32
1800 × 3700	6 × 12	244	497	407	827	529	1076	773	1570	1058	2153	1103	32
1800 × 4300	6 × 14	296	600	494	1001	641	1303	938	1904	1283	2602	1277	32
1800 × 4900	6 × 16	347	707	579	1179	752	1535	1100	2242	1505	3065	1451	32
1800 × 5500	6 × 18	399	814	666	1357	865	1766	1265	2580	1731	3527	1634	32
1800 × 6100	6 × 20	450	918	751	1530	976	1988	1428	2909	1952	3977	1808	32
2000 × 3500	N/A	272	507	454	845	590	1099	863	1606	1180	2197	1240	38
2000 × 4000	N/A	324	603	540	1005	702	1307	1026	1910	1404	2613	1413	38
2000 × 4500	N/A	374	697	624	1161	811	1509	1186	2206	1622	3019	1595	44
2100 × 4300	7 × 14	396	691	660	1152	858	1499	1254	2189	1716	2994	1615	44
2100 × 4900	7 × 16	467	814	778	1357	1011	1766	1479	2580	2023	3527	1849	44
2100 × 5500	7 × 18	537	937	895	1561	1163	2028	1700	2967	2327	4061	2074	44
2100 × 6100	7 × 20	608	1059	1013	1766	1316	2295	1924	3354	2633	4581	2307	44
2100 × 6700	7 × 22	678	1182	1129	1971	1468	2562	2146	3745	2937	5124	2532	44
2400 × 3700	8 × 12	432	659	720	1094	936	1423	1367	2082	1870	2856	1859	44
2400 × 4300	8 × 14	504	769	839	1281	1091	1664	1594	2433	2182	3332	2161	44
2400 × 4900	8 × 16	596	911	994	1517	1292	1971	1889	2882	2584	3946	2462	51
2400 × 5500	8 × 18	689	1051	1148	1753	1493	2277	2182	3332	2986	4555	2764	51
2400 × 6100	8 × 20	782	1193	1303	1988	1693	2584	2476	3777	3388	5169	3066	51
2400 × 6700	8 × 22	875	1335	1458	2224	1895	2891	2770	4226	3790	5783	3368	51
2500 × 4000	N/A	481	718	801	1197	1041	1556	1522	2274	2083	3112	2107	51
2500 × 5500	N/A	720	1073	1200	1788	1560	2324	2280	3397	3120	4649	2902	51
2700 × 4300	9 × 14	634	859	1056	1432	1372	1859	2007	2718	2746	3723	2687	51
2700 × 4900	9 × 16	724	982	1207	1637	1569	2126	2293	3109	3137	4257	2999	51
2700 × 5500	9 × 18	840	1140	1399	1899	1820	2469	2659	3608	3638	4938	3311	51
2700 × 6100	9 × 20	956	1298	1593	2162	2072	2811	3028	4106	4142	5623	3683	51
2700 × 6700	9 × 22	1072	1455	1787	2424	2323	3154	3395	4608	4646	6303	4054	51
3000 × 4900	10 × 16	879	1073	1466	1788	1905	2326	2785	3398	3811	4648	3331	51
3000 × 5500	10 × 18	1023	1249	1706	2082	2217	2705	3240	3954	4435	5413	3768	51
3000 × 6000	N/A	1111	1377	1851	2295	2406	2984	3517	4361	4813	5967	4206	64
3000 × 6100	10 × 20	1167	1425	1946	2375	2530	3087	3697	4515	5059	6174	4130	64
3000 × 6700	10 × 22	1311	1601	2186	2669	2842	3470	4153	5071	5682	6939	4636	64
3000 × 7300	10 × 24	1431	1747	2455	2998	3099	3781	4530	5534	6199	7571	5073	64
3300 × 4500	N/A	899	1014	1498	1690	1947	2197	2846	3211	3895	4394	3416	64
3300 × 6500	N/A	1453	1639	2421	2731	3147	3550	4600	5189	6295	7101	5090	64
3400 × 5500	11 × 18	1206	1338	2009	2229	2613	2896	3818	4235	5224	5796	4420	64
3400 × 6100	11 × 20	1380	1530	2299	2549	2903	3314	4370	4849	5979	6632	4949	64
3400 × 6700	11 × 22	1554	1725	2590	2874	3366	3737	4820	5458	6733	7473	5470	64
3400 × 7300	11 × 24	1695	1881	2824	3132	3673	4075	5368	5952	7346	8149	6468	64

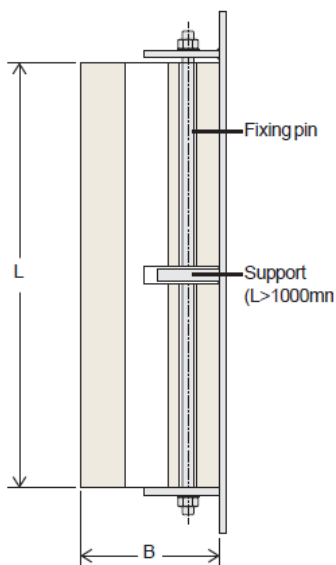
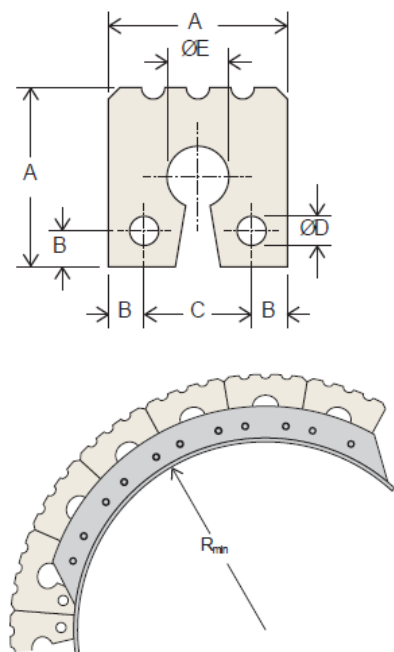
Custom sizes available on request

(Units: kN, kJ, kg, mm) P17

Keyhole Fenders

Bencros BTK Block Fenders, also known as "keyhole" fenders, are heavy-duty moulded units for tug bows, sterns, pontoons, and RoRo ramp ends.

Mounted with steel pins through twin holes, they offer strong protection and easy installation or replacement.



TYPE	A	B	C	ØD	E	F	ØG	LMAX	FLAT BAR	R(MIN)	WEIGHT
BTK-200	200	200	35	28	35	130	90	2000	100 x 15	450	33
BTK-250	250	250	50	33	50	150	100	2000	125 x 20	600	54
BTK-300	300	300	60	33	60	180	115	1750	150 x 20	800	80
BTK-350	350	350	70	33	70	210	125	2000	175 x 25	1000	114

Dimensions are in millimetres. Weights are in kilogrammes per metre length.
For other sizes, fixing details and custom features, please ask Bencros.

Keyhole Fenders Ribbed

Ribbed keyhole fenders offering enhanced grip and additional protection against wear.

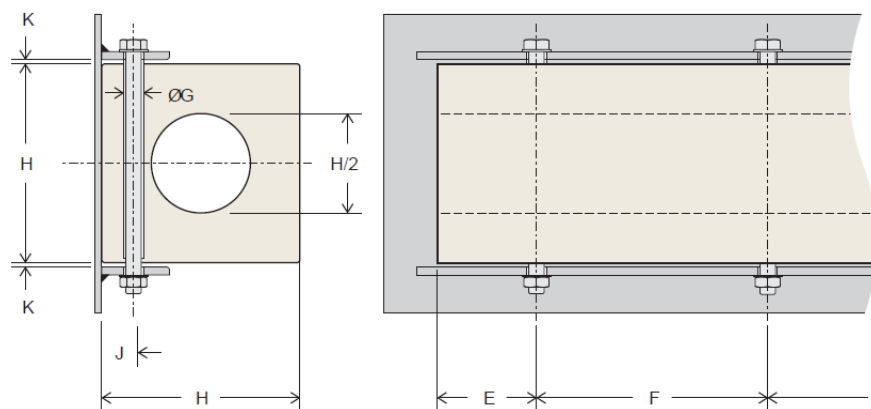


Keyhole Fender Blocks

Compact, robust blocks suitable for targeted impact protection in demanding marine conditions.



Bencros SC fenders offer durable impact protection for jetties, wharfs, tugs, and loading bays. Available in moulded or extruded form, cut to length, pre-drilled, and shaped as needed. Standard C1 grade, with softer or harder compounds available on request.

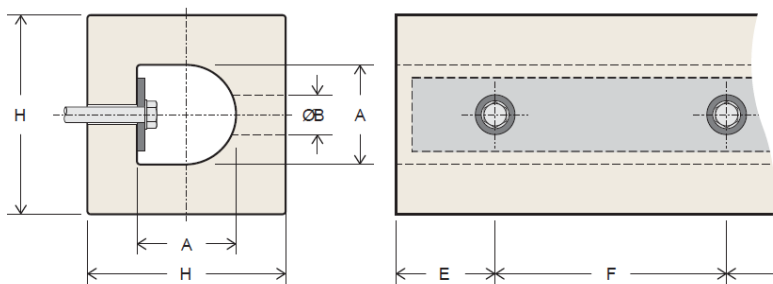


H	E	F	ØG	J	K	FLAT BAR	BOLTS	WEIGHT	ENERGY	REACTION
100	90-130	200-300	18	25	5	40 x 5	M12	9.6	2.8	173
150	110-150	250-350	24	30	6	60 x 8	M16	22	6.3	259
200	130-180	300-400	30	45	8	80 x 10	M20	39	11.3	345
250	140-200	350-450	36	50	10	90 x 12	M24	60	17.6	432
300	140-200	350-450	36	50	12	110 x 12	M24	87	25.4	518
350	140-200	350-450	45	60	12	130 x 15	M30	118	34.5	604
400	140-200	350-450	45	80	15	150 x 15	M30	154	45.1	690
500	160-230	400-500	54	90	20	180 x 20	M36	241	70.5	863

Energy and reaction are per metre length and for Bencros C1 (standard) rubber grade.
EPDM, polyurethane and other compound types are available.
For other sizes, fixing details and other custom features, please ask Bencros.

SD-Fenders

Bencros SD fenders are highly durable and ideal for impact protection on jetties, wharfs, tugs, and loading bays. Supplied moulded or extruded, cut to length, pre-drilled, and shaped as needed. Standard C1 grade, with optional softer or harder compounds on request.



H	A	ØB	E	F	FLAT BAR	ANCHORS	WEIGHT	ENERGY	REACTION
100	50	30	90-130	200-300	40 x 5	M12	9.3	2.8	147
150	75	40	110-150	250-350	60 x 8	M16	21	6.4	221
200	100	50	130-180	300-400	80 x 10	M20	37	11.3	294
250	125	60	140-200	350-450	90 x 12	M24	58	17.7	368
300	150	60	140-200	350-450	110 x 12	M24	84	25.5	442
350	175	75	140-200	350-450	130 x 15	M30	114	34.6	515
400	200	75	140-200	350-450	150 x 15	M30	149	45.2	589
500	250	90	160-230	400-500	180 x 20	M36	233	70.7	736

EPDM, polyurethane and other compound types are available.
For other sizes, fixing details and other custom features, please ask Bencros.

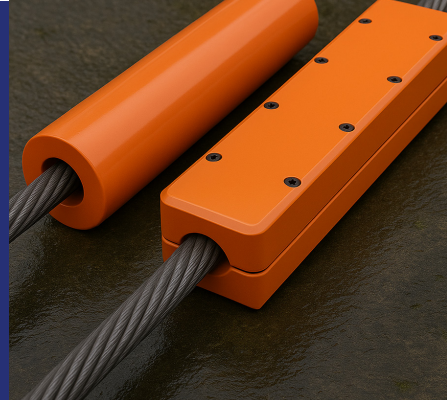
S-Fenders Solid

Solid S-fenders delivering sturdy, reliable vessel and dock protection.



Towing Shoes

Towing shoes have a rectangular cross-section and a two-piece design. Unlike one-piece towing sleeves, they can be mounted after the rope is connected. The two halves clamp securely onto the rope with flush bolts. Beveled ends allow smooth passage over obstacles like railings.



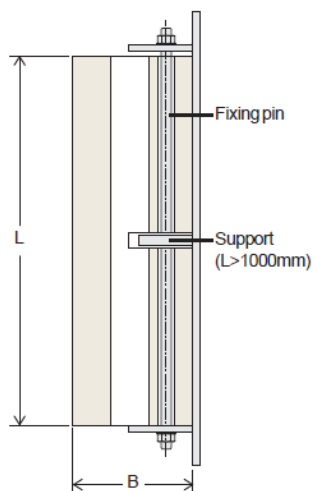
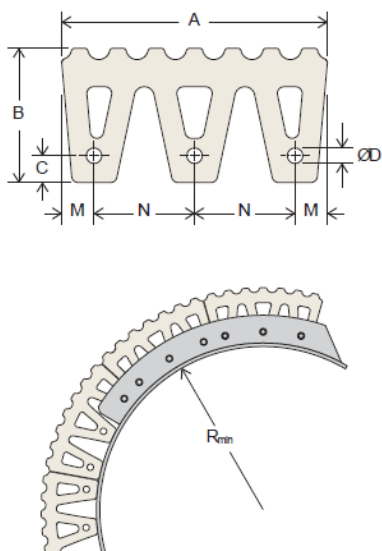
Towing Sleeves

Towing sleeves have a cylindrical shape and are made in one piece, so they must be installed before the rope is connected. One end can be beveled on request for smoother movement. Made from high-grade polyurethane, they offer excellent offshore wear resistance.



M Fenders

Flexible M-shaped fenders ideal for vessel bows and sterns, providing excellent contour conformity.



TYPE	A	B	C	ØD	E	F	ØP	LMAX	FLAT BAR	R(MIN)	WEIGHT
BTM-400	400	200	40	23	50	150	20	2000	100 x 15	450	56
BTM-500	500	250	50	27	60	190	24	2000	125 x 20	550	89
BTM-600	600	300	60	33	70	230	30	2000	150 x 20	650	132

Specials Block Shape

Custom block-shaped fenders tailored to precise specifications for specialized protection.

Specials D Shape

Custom D-shaped fenders designed specifically for unique installation and protection needs.



Specials Trapezium Shape

Specialized trapezium-shaped fenders tailored for enhanced energy absorption and impact resistance.



Trapezium with Steel Insert

Enhanced trapezium fenders reinforced with steel inserts for exceptional strength and durability.

Tug Cylindrical Fenders

Bencros Tug Cylindrical Fenders are built for long-lasting performance in tough marine conditions. Used worldwide, they offer durable hull protection for decades.

We manufacture large fenders with diameters over 1000 mm and lengths beyond 13 metres, easily joined to exceed 20 metres.

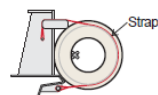
Mandrel-built with optional tapered ends and grooved profiles, they suit webbing straps or sleeved chains. Their flexible design allows easy fitting around bows and sterns with neat joints.

Ideal alongside our W-type (BTW), M-type (BTM), and Keyhole (BTK) fenders. Contact Bencros to discuss your needs.

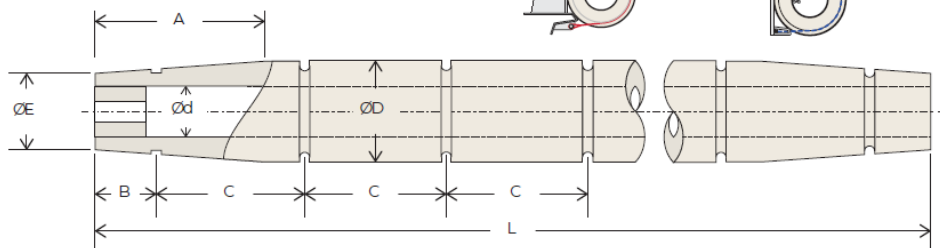
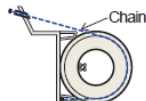


Constructed on a mandrel, Tug Cylindrical Fenders can be constructed with tapered ends and hot profiled grooves to suit webbing straps or sleeved chains.

STRAP FIXING



CHAIN FIXING



ØD	ØD	A	B	C	ØE
200	100-110	500	150	530	150
250	125-138	500	200	570	190
300	150-165	700	225	600	225
350	175-193	800	250	630	260
400	200-220	800	300	670	300
500	250-275	900	300	730	375
600	300-330	900	350	800	450
700	350-385	1000	350	860	525
800	400-440	1000	350	930	600
900	450-495	1100	350	1000	675
1000	500-550	1200	350	1060	750

ØD	ØD ₁ (=0.5D)	R ₁	ØD ₂ (=0.6D)	R ₂
200	100	110	120	87
250	125	138	150	109
300	150	165	180	131
350	175	193	210	152
400	200	220	240	174
500	250	275	300	218
600	300	330	360	261
700	350	385	420	305
800	400	440	480	348
900	450	495	540	392
1000	500	550	600	435

Performance tolerance is $\pm 10\%$. Energy and reaction are per metre length and for Bencros C1 (standard) rubber grade.
For special requirements and extra large diameters, please ask Bencros.

V Fenders

Arch fenders have been successfully used across the world for many decades already. The relatively simple and very strong construction and durable rubber quality of these fenders provide very good protection for quay walls and corners. Arch fenders consist of a single part and they are available in various heights and widths. The base of this type of fender consists of a steel plate with mounting holes for bolts which is vulcanised inside the rubber.

As standard fenders are delivered made entirely from rubber, but if required an UHMW-PE surface layer can also be added. Arch fenders can be mounted either

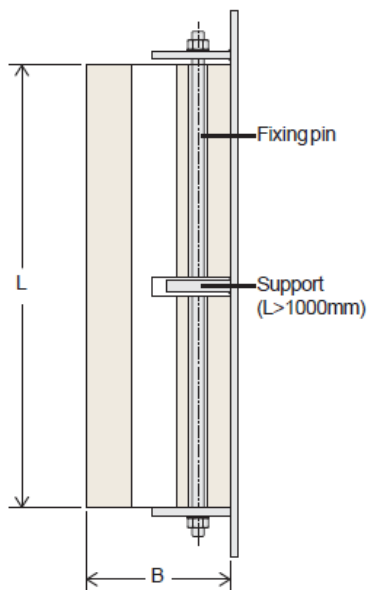
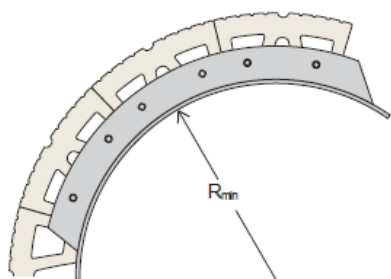
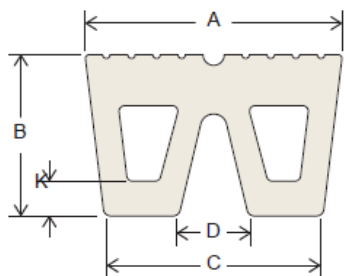
horizontally or vertically using bolts. The ends can be angled or bevelled. FenderTec produces arch fender corners to protect quay corners, which are custom-made according to customer requirements.

Element fenders are available as standard in various sizes and, as with arch fenders, they are produced in a mould. Both ends are fitted with steel plates, which is vulcanised in the durable rubber. The steel plates contain mounting holes for attachment to walls and panels. The panel on the front side can consist of a UHMW-PE sheet or a steel panel.



W Fenders

Bencros BTW Block Fenders, also known as W-fenders, offer heavy-duty protection for tug bows, sterns, pontoons, and RoRo ramps. Molded from durable rubber, they are mounted with steel pins for easy installation and replacement. Ideal for harsh marine environments.



TYPE	A	B	C	D	E	F	ØP	LMAX	FLAT BAR	R(MIN)	WEIGHT
BTW-320	320	200	280	180	100	67	25	2000	100x20	600	51
BTW-400	400	250	350	220	110	75	30	2000	120x20	800	81
BTW-480	480	300	420	265	135	90	40	2000	140x20	900	116
BTW-500	500	450	420	250	90	100	40	2000	150x20	1000	180

Dimensions are in millimetres.
Weights are in kilogrammes per metre length.
For other sizes, fixing details and custom features,
Please ask Bencros.

Various

Aircraft Wheel Chocks



Rubber wheel chocks designed to safely secure stationary aircraft during maintenance or parking.



B-shaped Fender Profiles

B-profile fenders with high flexibility and resilience, ideal for narrow edge protection.



Connection Plugs

Durable plugs designed to connect cylindrical fender segments securely and neatly.



Coupling Blocks for Pontoons

Resilient rubber blocks for safe and flexible connection between floating pontoons.

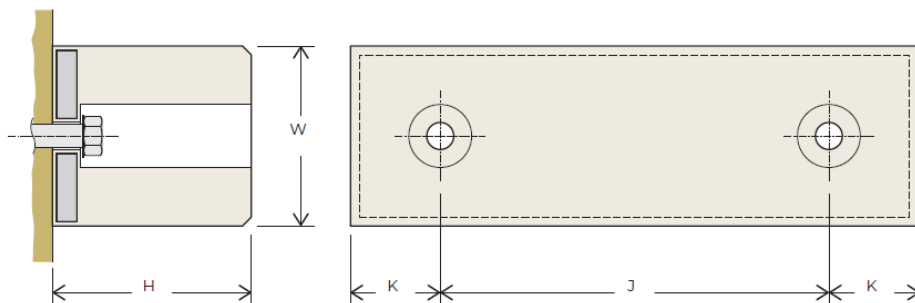
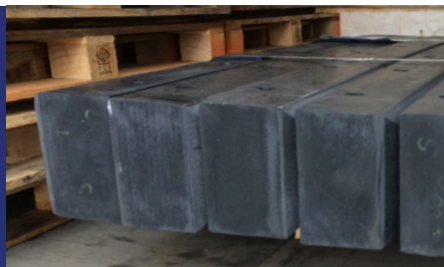


Various

Fender Bars



Compact, ultra-durable rubber fender bars for protection in confined spaces.



W	H	J	K	L	ANCHORS	WEIGHT	E	R
150	150	1 x 500	250	1000	2 x M24	38	16.7	638
150	150	2 x 500	250	1500	3 x M24	56	24.5	961
150	200	1 x 500	250	1000	2 x M24	43	16.7	441
150	200	2 x 500	250	1500	3 x M24	65	24.5	667
200	200	1 x 500	250	1000	2 x M30	65	26.5	824
200	200	2 x 500	250	1500	3 x M30	98	40.2	1236
200	250	1 x 500	250	1000	2 x M30	77	26.5	657
200	250	2 x 500	250	1500	3 x M30	116	40.2	991
200	300	1 x 500	250	1000	2 x M30	88	26.5	530
200	300	2 x 500	250	1500	3 x M30	132	40.2	795

Dimensions are in millimetres, weights are in kilogramme per fender.
Performance tolerance is $\pm 20\%$.
Energy and reaction are per fender and for Bencros C1 (standard) rubber grade.

Various

Ladders



Marine-grade ladders with non-slip rubber rungs and durable construction for safe access.



Lord Fender

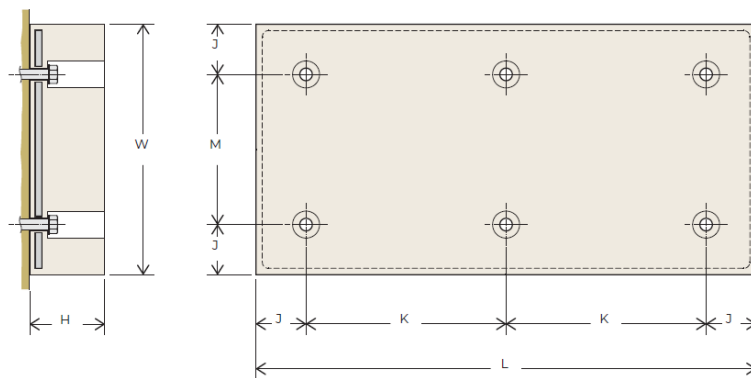
Heavy-duty fenders developed for industrial and marine use with superior energy absorption.

MC Fender

Medium capacity fenders combining strength and flexibility for general marine use.

Bencros BPP panels are resilient fenders designed for berths used by smaller vessels, protecting both dock and hull from abrasion. Ideal where minimal clearance is needed, they reduce the risk of cargo falling between vessel and quay.

An internally vulcanised steel plate ensures strong fixing, while the low profile keeps bolt stress low. BPP panels come standard with a flat face, with optional textured surfaces for added grip.



H	W	L	J	K	M	ANCHORS	WEIGHT
50	500	1000	100	800	300	4 x M20	46
50	600	1000	100	700	300	4 x M20	55
50	750	1000	100	700	450	4 x M20	69
50	500	1000	150	600	300	6 x M20	69
50	600	1000	150	600	300	6 x M20	83
50	750	1000	150	600	450	6 x M20	104
75	500	1000	150	800	300	4 x M20	61
75	600	1000	150	700	300	4 x M20	73
75	750	1000	150	700	450	4 x M20	91
75	500	1000	150	600	300	6 x M20	91
75	600	1000	150	600	300	6 x M20	109
75	750	1000	150	600	450	6 x M20	137
100	600	1000	150	800	300	4 x M20	91
100	750	1000	150	700	300	4 x M20	109
100	750	1000	150	700	450	4 x M20	114

H	W	L	J	K	M	ANCHORS	WEIGHT
100	500	1500	100	650	300	6 x M20	113
100	600	1500	100	600	300	6 x M20	136
100	750	1500	100	600	450	6 x M20	170
125	500	1500	100	800	300	4 x M20	90
125	600	1500	100	700	300	4 x M20	108
125	750	1500	100	700	450	4 x M20	136
125	500	1500	100	650	300	6 x M20	105
125	600	1500	100	600	300	6 x M20	123
125	750	1500	100	600	450	6 x M20	204
125	500	1500	100	700	300	4 x M20	105
125	600	1500	100	600	300	4 x M20	125
125	750	1500	100	600	450	4 x M20	158
150	500	1500	100	700	300	6 x M20	157
150	600	1500	100	600	300	6 x M20	189
150	750	1500	100	600	450	6 x M20	237
150	600	1500	100	600	300	6 x M20	189
150	750	1500	100	600	450	6 x M20	237

Various

Piggyback Blocks



Protective rubber supports for cable and pipe piggybacking in offshore or subsea installations.



Piles Protection

Rubber fender systems designed to shield marine piles from impact and wear.



Plastic-UHMWPE Fender Pads

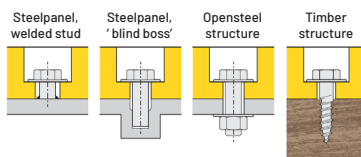
Bencros UHMW PE facings protect fender panels from impact and reduce friction against vessel hulls. They are also used as shields on V fenders and in composite fender systems.

With a low friction surface and beveled edges, they prevent snagging and abrasion. UHMW PE is ideal for impact protection even in areas without fenders. It does not rot, split, or degrade from UV or ozone exposure and is fully recyclable at the end of its service life.



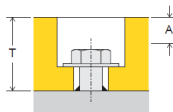
FIXINGS

Fixings should match the underlying structure. Steel panels require welded studs or, ideally, 'blind boss' fixings for extra strength. We recommend oversize for bolting through open steel structures. Please ask Bencros about steel grades and finishes.



WEAR ALLOWANCE

Increasing the thickness (T) of a UHMW-PE facing provides more wear allowance (A), extending its working life, protecting the fender or substrate for longer and reducing routine maintenance.



T	A
30	5
40	10
50	15
70	25
100	40

FRICTION

UHMW-PE friction coefficient (μ) varies according to the contact pressure and opposing contact surface. Typical coefficients are provided for guidance (Source: BS6349-4: 2014)

MATERIAL	μ AGAINST STEEL
UHMW-PE	0.15-0.2
HD-PE	0.3
NYLON	0.2
RUBBER	0.6-0.7
TIMBER	0.4
STEEL	0.5

PROPERTIES

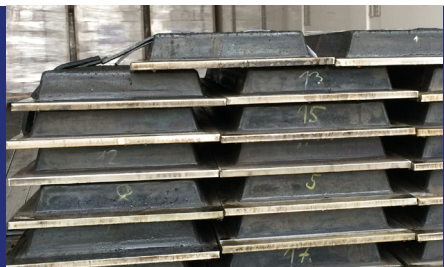
The properties for Virgin (FQ1000) and regenerated grades are provided for reference. Virgin materials are available in black and other colours (red, white, blue etc). Regenerated grades offer a good compromise between price and longevity.

PROPERTY	STANDARD	UNIT	VIRGIN GRADE	REGENERATED GRADE
DENSITY	ISO 1183-1	g/cm ³	0.93-0.94	0.94-0.96
MOLECULAR WEIGHT	Viscosimetric Method	g/mol	~5,000,000	3,000,000-6,000,000
FRICTION COEFFICIENT	ISO 8295	-	0.15-0.20	0.15-0.20
TENSILE STRENGTH	ISO 527	N/mm ²	≥17	≥17
BREAKING STRENGTH	ISO 527	N/mm ²	>40	>30
ELONGATION AT BREAK	ISO 527	%	≥50	≥50
BALL HARDNESS	ISO 1239-1	N/mm ²	38	38
SHORE HARDNESS	ISO 868	Shore D	61-63	64-66
IMPACT STRENGTH (V)	ISO 11542-2	mJ/mm ²	≥180 (coloured)	≥70
ABRASION RESISTANCE	ISO 15527	-	100	130-150
TEMPERATURE RANGE	-	°C	-200 to +80	-100 to +80
MELTING POINT	ISO 3146-C	°C	133-136	133-136
LINEAR EXPANSION	DIN 53752	K ⁻¹	~2×10 ⁻⁴	~2×10 ⁻⁴

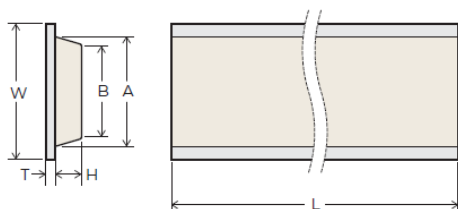
Push Knee Plates

Bencros BPK Push Knee Fenders are tough rubber pads bonded to steel or aluminium plates, built for harsh conditions. Commonly used between tug and barge, they provide a resilient connection. Available in various thicknesses to suit different softness needs, they are easy to install, low maintenance, and cost-efficient.

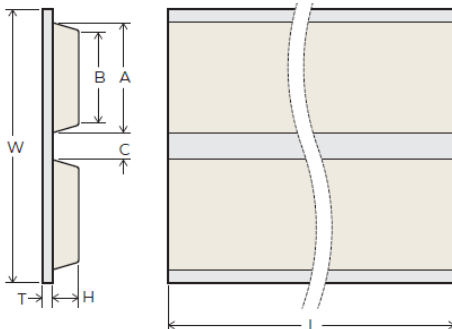
Contact Bencros for more details.



Single Push Knee



Double Push Knee



METRIC				US UNITS (INCHES)									WEIGHT	
W	L	T	H	W	L	T	H	A	B	C	TYPE	BASE	KG	LBS
254	914	20	76	10	36	3/4	3	200	175	-	Single	Steel	51	113
254	914	12	64	10	36	1/2	2.5	200	175	-	Single	Steel	34	75
254	914	6	51	10	36	1/4	2	200	175	-	Single	Steel	21	47
254	1219	20	76	10	48	3/4	3	200	175	-	Single	Steel	69	151
254	1219	12	64	10	48	1/2	2.5	200	175	-	Single	Steel	46	101
508	914	20	76	20	36	3/4	3	200	175	50	Double	Steel	94	207
508	914	12	64	20	36	1/2	2.5	200	175	50	Double	Steel	61	135
508	914	6	51	20	36	1/4	2	200	175	50	Double	Steel	37	82
508	1219	20	76	20	48	3/4	3	200	175	50	Double	Steel	128	283
508	1219	12	64	20	48	1/2	2.5	200	175	50	Double	Steel	84	186
508	1219	6	51	20	48	1/4	2	200	175	50	Double	Steel	52	114

Dimensions are in millimetres, weights are in kilogramme permetre (unless where stated).
Weights are for steel base plate option. Aluminium base plate option is a special order item.
For other sizes, fixing details and custom features, please ask Bencros.

Various

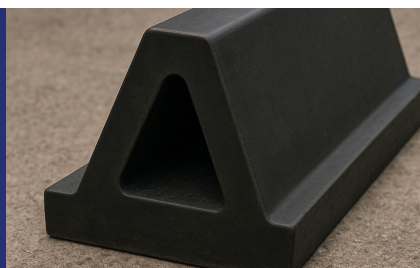
Transition Pieces

Rubber transition elements used to smooth the connection between fender types or shapes.



Trapezoidal Fenders

Durable rubber fenders in trapezoid form for enhanced grip and contact area.



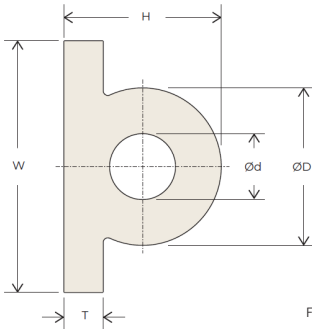
U-shaped Fender Profiles

Protective rubber profiles with U-shape for wrapping over edges or pipes.



Wing Fenders Hollow

Lightweight wing fenders with a hollow core, offering flexible and effective fendering for varied applications.



ØD = H	ØD	W	T	WEIGHT HOLLOW	WEIGHT SOLID
100	50	180	25	11	13
150	75	215	30	20	26
150	75	245	30	21	27
200	100	280	40	36	40
200	100	320	40	38	48
250	125	370	50	57	72
250	125	410	50	60	78

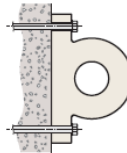
Dimensions are in millimetres, weights are in kilogramme per metre.
For other sizes, fixing details and custom features, please ask Bencros.



Fixing methods:



To Steel



To concrete

Wing Fenders Solid

Solid wing fenders engineered for high-impact absorption and easy mounting.



Wing Fenders Custom

Tailored wing fender solutions, adaptable to vessel contours and specific performance needs.



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